

Base Ply

Fully adhere (self-adhered or cold process). Proper attachment is defined by product selection.

Cap Sheet

Fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment is defined by product selection.

Metal Flange

Shall have a 4" wide primed continuous flange. Set in FlintBond® Trowel or hot asphalt.

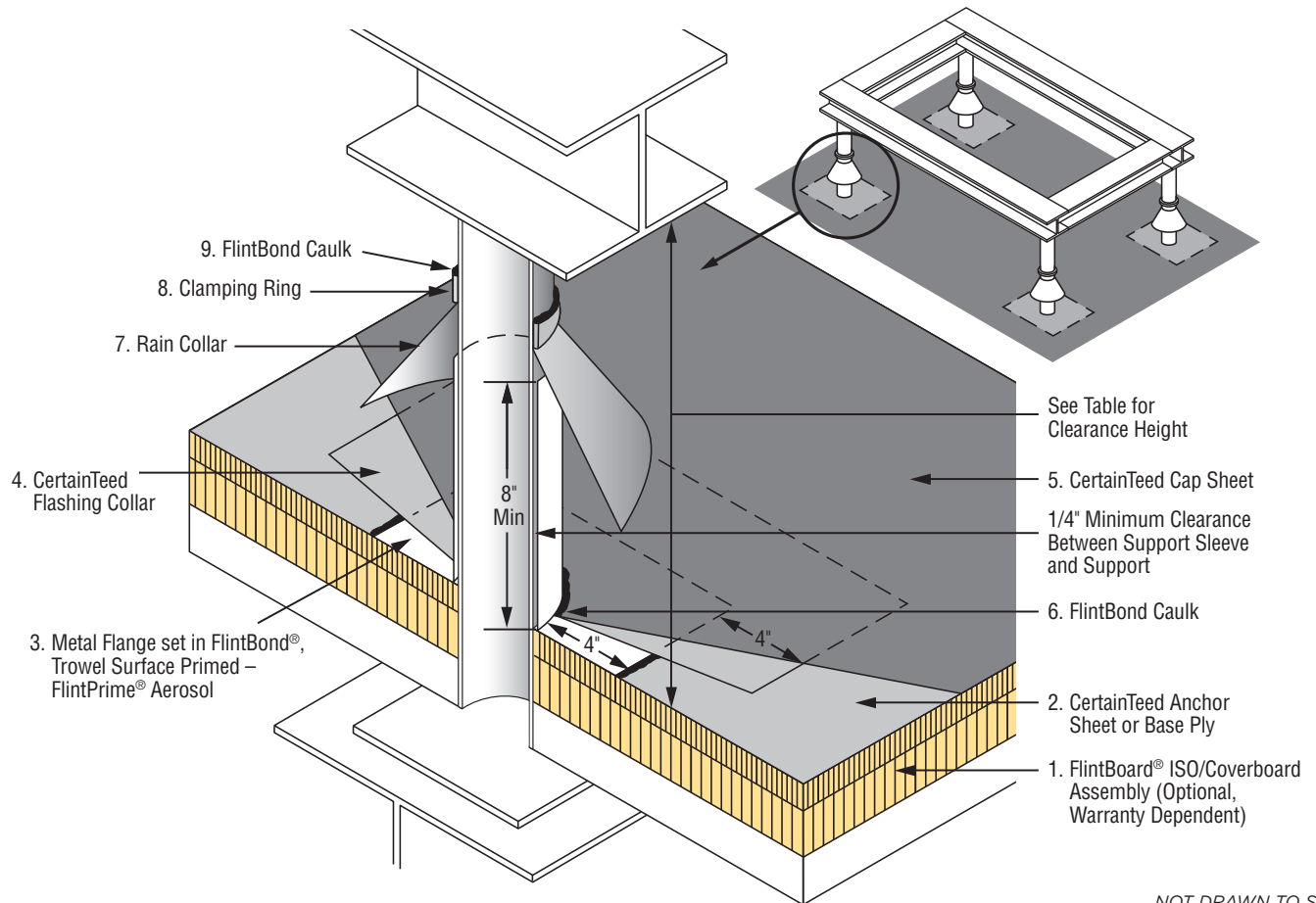
Flashing Collar

Fully adhere (self-adhered, torch, cold process or hot asphalt), extending a minimum 4" beyond the metal flange. Proper attachment is defined by product selection.

If self-adhered in cold weather¹ hot air weld² collar to metal surface.

Cap Sheet

Fully adhere (self-adhered, torch, cold process or hot asphalt) cap sheet in the field. Proper attachment is defined by product selection.



NOT DRAWN TO SCALE

¹20°F-49°F (-6.6°C-4.4°C)

²Apply heat from a hot-air welder with a 2" tip to the metal surface while applying rolling pressure from a silicone roller to the overlapping Collar. With the hot air welder set between 300°F-500°F (setting 2-3), apply heat to the overlap interface while bonding Collar with rolling pressure onto the Metal. Roll the overlapping Collar in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke. Continue overlap application, 2" per pass.

Width of Equipment	Clearance
Up to 24"	14"
25" to 36"	18"
37" to 48"	24"
49" to 60"	30"
61" and Wider	36"