

**Anchor Sheet or Base Ply, Field**

Mechanically attach or fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment of the base layer is defined by specified system, product selection and deck type.

**Cap Sheet, Field**

Fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment is defined by product selection. Extend base ply and cap sheet 2" above cant strip; adhere to cant strip only.

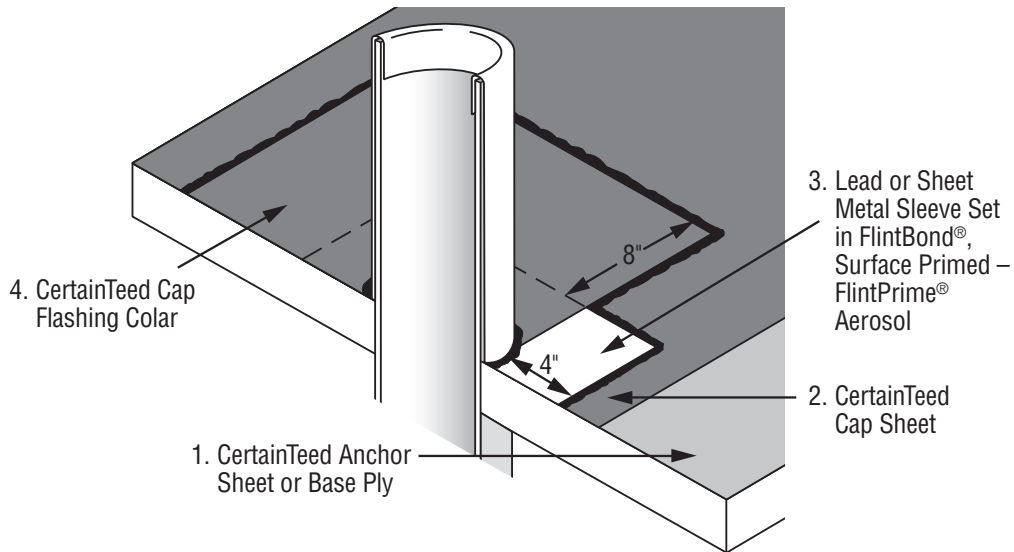
**Metal Flashing**

Shall have a 4" wide primed continuous flange. Set in FlintBond® Trowel or hot asphalt.

**Cap Flashing Collar**

Fully adhere (self-adhered, torch, cold process or hot asphalt), extending a minimum 8" beyond the metal flange. Treat the granulated surface of Cap Sheet where the Cap Flashing Collar overlap occurs: **If self-adhered or using cold process** apply FlintBond Trowel to entire lapped surface with 1/4" bleed out or (in cold weather<sup>1</sup>) hot air weld<sup>2</sup> with bead of FlintBond Caulk at edge;

**If torch-welded** heat sink/scrape the granules with heated trowel or granular embedment tool and ensure 1/4" bleed out; **if using hot asphalt** apply to entire lapped surface with 1/4" bleed out.



NOT DRAWN TO SCALE

<sup>1</sup>20°F-49°F (-6.6°C-4.4°C)

<sup>2</sup>Apply heat from a hot-air welder with a 2" tip to the metal surface while applying rolling pressure from a silicone roller to the overlapping Collar. With the hot air welder set between 300°F-500°F (setting 2-3), apply heat to the overlap interface while bonding Collar with rolling pressure onto the Metal. Roll the overlapping Collar in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke. Continue overlap application, 2" per pass.