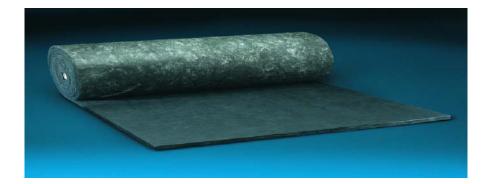
# SUSTAINABLE INSULATION ®

FIBERGLASS BLANKET INSULATION





Sustainable Insulation is proven fiber glass technology with 21st century renewable, recycled, and formaldehyde-free ingredients.

# CertainTeed

CertainTeed Corporation is the leading North American manufacturer of interior building materials including gypsum, ceilings, and insulation as well as exterior building materials including roofing, vinyl siding, trim, fence, railing, and decking products.

All CertainTeed insulation products improve building energy efficiency, helping to lower energy costs throughout the life of the structure. A typical pound of fiber glass like CertainTeed's Sustainable Insulation saves 12 times as much energy in its first year in place as the energy used to produce it. Then, it continues to conserve energy for the life of the building with no additional maintenance required. Sustainable Insulation can also improve overall occupant comfort through the reduced noise and privacy of increased acoustical performance.

For more, visit:

www.certainteed.com/insulation





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#### According to ISO 14025

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. <u>Exclusions</u>: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically



address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. <u>Accuracy of Results</u>: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. <u>Comparability</u>: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.

PROGRAM OPERATOR	UL Environment					
DECLARATION HOLDER	CertainTeed Insulation					
DECLARATION NUMBER	4787358622.102.1					
DECLARED PRODUCT	Sustainable Insulation® Fiberglass E	Building Insulation Batts - Canada				
REFERENCE PCR	UL PCR for Building Envelope Thern	nal Insulation v 1.3, 2014				
DATE OF ISSUE	February 2, 2017					
PERIOD OF VALIDITY	5 Years					
	Product definition and information at	pout building physics				
	Information about basic material and	the material's origin				
	Description of the product's manufac	ture				
CONTENTS OF THE	Indication of product processing					
DECLARATION	Information about the in-use conditions					
	Life cycle assessment results					
	Testing results and verifications					
The PCR review was conduct	ed by:	UL Environment				
	cu by.	PCR Review Panel				
		epd@ulenvironment.com				
This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories		WB				
		Wade Stout, UL Environment				
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:		Sponson Storie				
L		Thomas Gloria, Industrial Ecology Consultants				



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## **Product Definition and Information**

#### **Product Description**

CertainTeed is dedicated to Building Responsibly<sup>™</sup> with fiber glass insulation products that are engineered, produced and shipped with a commitment to minimizing environmental impact and improving energy savings. The CertainTeed Sustainable Insulation® Blanket product line is an insulation material made of fiber glass that consists of rapidly renewable content, a high percentage of recycled glass, and a new plant-based binder that has no formaldehyde, harsh acrylics, dyes or unnecessary fire retardants added. The blanket insulation products included in this EPD are: Standard Universal Blanket Insulation, Theater Blanket Insulation (AcoustaBlanket), Metal Building Insulation for the U.S., and Commercial Blanket Insulation for the U.S. and Canada. The sizes for the products in this EPD range from R-2.1 to R-30.

The functional unit of the products reported in this document is 1 square meter of insulation material with a thickness that provides an average thermal resistance  $R_{SI}$ = 1 m<sup>2</sup>K/W ( $R_{US}$ =5.68) with a building service life of 60 years.

#### **Product Line**



## **Features and Benefits**

Sustainable Blanket Insulation is ideal for, commercial and institutional settings where flexible thermal and acoustical insulation is required.

- Made in U.S.
- Made using a rapidly renewable plantbased binder
- Made with recycled content (GreenCircle Certified)
- Helps create a health indoor environment (GREENGUARD Certified)
- Fire-retardant and high-temperature resistant
- Durable, easy to install, zero maintenance
- Contributes to LEED® points





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## **Manufacturing Locations**

CertainTeed manufacturing facilities that produce the Sustainable Blanket Insulation for this EPD are:

Athens, GA Plant CertainTeed Insulation 425 Athena Drive, Athens, GA 30601

Chowchilla, CA Plant CertainTeed Insulation 17775 Avenue 23 1/2, Chowchilla, CA 93610

These facilities provided the primary data for this assessment and the results are based on the weighted average of production at the two facilities.

## **Application and Uses**

**Environment** 

Sustainable Insulation is for residential and commercial use. CertainTeed Sustainable Blanket Insulation is available in Unfaced insulation in a variety of R-values ranging from 2.1 to 30 with thicknesses ranging from 1 to 10 inches. CertainTeed Sustainable Blanket Insulation acts as both thermal and acoustical insulation in ceilings, walls and floors.

#### Installation

Sustainable Blanket Insulation is made for easy handling and installation. For small or irregularly shaped spaces, all trimming can be simply accomplished with a utility knife. For cathedral ceiling products, an air space between the insulation and roof sheathing, ventilated at ridge and soffit is desirable.

Unfaced Sustainable Blanket Insulation is made to be easily installed by pressure fitting between framing, with no fastening required.

#### Health, Safety, and Environmental Aspects during Installation

Fiber glass insulation may cause temporary skin and respiratory irritation. During installation it is recommended that eye protection, disposable dust masks, gloves, hats, long sleeves and long pants are worn.



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## **Material Content**

Table 1: Blanket Insulation Product Specifications								
Component	Weight Percent	Recycled Resource	Mineral Resource	Renewable	Origin	Transportation Distance (km)		
		Glass	s Batch					
Cullet	25% - 50%	Y			North America	50 - 1000		
Sand	15% - 50%		Y		North America	200-400		
Soda Ash	<15%		Y		North America	400-3000		
Borates	<15%		Y		North America	300-3500		
Limestone	<10%		Y		North America	150-400		
Manganese Dioxide	<2%		Y		North America	700 - 3300		
Feldspar	<25%		Y		North America	200-350		
		Bi	nder					
Bio-Based Polycarboxylic Acid	0%- 50%			Y	North America	50 – 1000		
Sugars	0% - 50%			Y	North America	1200-3300		
Mineral Oil	6%- 30%				North America	200 - 4300		
Silane	0% - 6%				North America	200 - 1400		
Additives	0% - 8%				North America	60 - 400		

The main components of insulation are the fiberglass and binder. Fiberglass is primarily made from a variety of inorganic minerals. CertainTeed's Green Binder is organic and plant based. The binder contains no added formaldehyde, harsh acrylics, dyes or unnecessary fire retardant chemicals.

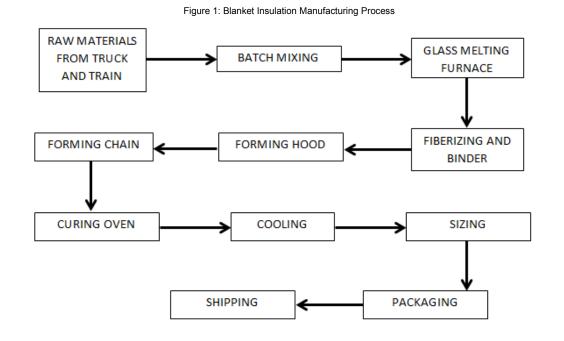




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## Manufacturing Process



#### Health, Safety, and Environmental Aspects during Production

CertainTeed Insulation Group has well-established Environmental, Health, and Safety, (EHS) and product stewardship programs, which help to enforce proper evaluation and monitoring of chemicals chosen to manufacture products. These programs ensure that all environmental, health, and safety requirements are met or exceeded to ensure the health and safety of all employees and contractors.





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## Life Cycle Assessment

## **Functional Unit**

Environmental impacts are reported per functional unit of a product and the functional unit is the basis for comparison in an LCA. For building insulation, the functional unit is defined as 1 square meter of insulation with a thickness that provides an average thermal resistance ( $R_{sl}$ ) of 1 m<sup>2</sup>K/W and a building service life of 60 years. In US customary units, the equivalent area is 10.76 square feet with thermal resistance (R<sub>US</sub>) of 5.68 ft<sup>2</sup>h<sup>0</sup>F/Btu.

#### Life Cycle Stages Assessed

- 1. Production includes raw material production and shipping, insulation manufacturing, and final product packaging.
- 2. Final Product Shipping is the transportation of the final product from the manufacturing facilities to retailers and distributers.
- 3. Installation (no impacts due to manual process and no scrap assumed to be generated).
- 4. Use (estimated building energy savings reported separately).
- 5. End of Life.

#### CERTAINTEED EXISTING EXISTING EXISTING EXISTING LCI EXISTING LCI analysis for the SPECIFIC DATA LCI DATA LCI DATA LCI DATA production of blanket insulation comprises Glass Cullet TRANSPORT the life cycle stages Silica Sand from cradle-to-grave. Soda Ash It begins with the TRANSPORT consideration of the Borax blanket insulation Manganese TRANSPORT Dioxide (extraction of raw Feldspar FINAL materials, product CERTAINTEED PRODUCT BLANKET manufacturing and PRODUCT Limestone TRANSPORT TRANSPORT TRANSPORT PRODUCT INSULATION END OF LIFE packaging), product USE MANUFACTURING Sodium Nitrate (Athens, GA and installation and use, Sodium Sulfate TRANSPORT Chowchilla, CA) Citric Acid stages, as shown in Sugars Figure 2 to the right. TRANSPORT Phosphinic overhead (heating & Acid Mineral Oil TRANSPORT Other system boundary.

## System Boundaries

The life cycle

production

shipping to

and end-of-life

Manufacturing

lighting) was

included in the

Figure 2: Blanket Insulation System Boundaries





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## Assumptions

Life cycle assessment requires that assumptions are made to constrain the project boundary or model processes when little to no data is available. In this study of Sustainable Blanket Insulation, the following assumptions were made:

- Off-spec materials are disposed of in a landfill.
- Installation is done by hand, so requires no external energy input.
- Installation is assumed to have a 0% scrap rate, since installers commonly use scrap pieces to fill other gaps such that very little to no scrap remains.
- End-of-life disposal of the product is assumed to be landfill.

#### **Cut-off Criteria**

Processes whose total contribution to the final result, with respect to their mass and in relation to all considered impact categories, is less than 2% can be neglected. Energy flows may be excluded if less than 1% of the cumulative energy and of the selected impact categories.

The sum of the neglected processes may not exceed 5% by mass of the considered impact categories. For that a documented assumption is admissible.

For Hazardous Substances, as defined by the U.S. Occupational Health and Safety Act, the following requirements apply:

- The Life Cycle Inventory (LCI) of hazardous substances will be included, if the inventory is available.
- If the LCI for a hazardous substance is not available, the substance will appear as an input in the LCI of the product, if its mass represents more than 0.1% of the product composition.
- If the LCI of a hazardous substance is approximated by modeling another substance, documentation will be provided.

This EPD is in compliance with the cut-off criteria. No processes were neglected or excluded. Capital items for the production processes (machines, buildings, etc.) were not taken into consideration.

## **Transportation**

Both the Athens and Chowchilla facilities provided shipping distances and modes of all raw materials which were used in this study. The final product is typically sold within North American boundaries and is transported by truck. The average distance the product is shipped was accounted for in this study.

#### **Period under Consideration**

The data used refer to the production processes of the Athens and Chowchilla facilities from January 2015 – December 2015.

#### **Background Data**

For life cycle modeling the SiimaPro v8.1 Software System for Life Cycle Engineering, a recognized LCA modeling software program, was used. All background data sets relevant for production and disposal were taken from this software.





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#### Data Quality

For the data used in this LCA, the data quality is considered to be good to high quality. The data and data sets cover all relevant process steps and technologies over the supply chain of the represented Sustainable Insulation products. The majority of secondary data sets are from the SimaPro v8.1 database and wherever secondary data are used, the study adopts critically reviewed data wherever possible for consistency, precision, and reproducibility to limit uncertainty. The data used are complete and representative of North America in terms of the geographic and technological coverage and is of a recent vintage, i.e. less than ten years old.

#### Allocation

Energy and water allocation for both facilities is based on production mass. Both facilities produce sustainable insulation but sustainable insulation is not the only product made at each of the facilities. Production of the sustainable blanket insulation at both facilities is based on mass of production. Results were calculated based on a weighted average of the facilities. This manufacturing flow data was combined with resource extraction, processing, transportation, installation, use, and disposition to landfill.

Due to the low density of the product, product shipment amounts are restricted by volume. Sensitivity analysis was performed by varying the final product transportation weight by +/- 25%. The overall life cycle was influenced by less than 1.5%.

#### **Use Stage**

The useful life of this product is 60 years, and CertainTeed provides a Lifetime Limited Insulation Warranty on all fiberglass building insulation products. The energy savings benefits of CertainTeed Sustainable Blanket Insulation are reported separately.

#### **End-of-Life**

The blanket insulation is usually deconstructed and loaded onto a truck or dumpster at the decommissioning of a building. The product was modeled as being disposed of in a landfill. There are currently no end-of-life recycling programs formally established across the industry.

(UL)



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# Life Cycle Assessment Results

#### **Use of Material and Energy Resources**

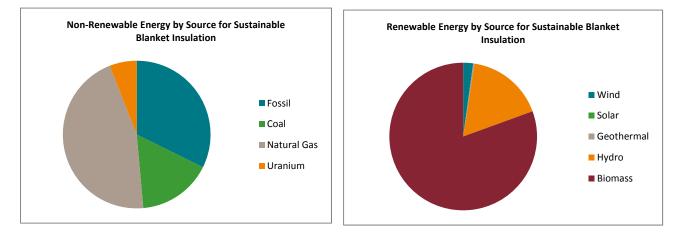
Total Primary Energy	Unit	Sustainable Blanket Insulation
Non-renewable primary energy	MJ-Eq	3.51E+00
Renewable primary energy	MJ-Eq	1.90E-01
Non-renewable materials	kg	5.00E-02
Renewable materials	kg	0.00E+00
Water use	m <sup>3</sup>	5.99E-05

Table 2: Total Primary Energy Use and Material Resources per Functional Unit

Table 3: Total Primary Energy Detail by Source Type per Functional Unit

Primary Energy Source	Unit	Sustainable Blanket Insulation
Nonrenewable		
Fossil Oil	MJ-Eq	9.92E-01
Coal	MJ-Eq	5.00E-01
Natural Gas	MJ-Eq	1.40E+00
Uranium	MJ-Eq	1.82E-01
Renewable		
Wind Power	MJ-Eq	4.06E-03
Solar Power	MJ-Eq	4.46E-05
Geothermal	MJ-Eq	5.58E-04
Hydro Power	MJ-Eq	3.19E-02
Biomass	MJ-Eq	1.51E-01

Figure 3: Blanket Insulation Non-Renewable Energy and Renewable by Source







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## Primary Energy by Life Cycle Stages

The pie chart on the right shows that the production process, which includes the raw materials, manufacture, and packaging is the most energy intensive stage of the CertainTeed Sustainable Blanket Insulation Life Cycle. The use phase of insulation accounts for none of the primary energy use because it is a passive product.

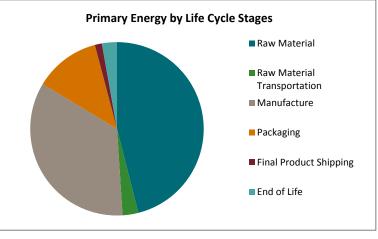


Figure 4: Blanket Insulation Primary Energy by Life Cycle Stage

#### Life Cycle Waste to Disposal

Table 4: Total Waste Output for Sustainable Blanket Insulation per Functional Unit

			Produc	tion Stage				
Waste Category	Unit	Raw Materials	Raw Materials Transportation	Manufacture	Packaging	Final Product Shipping	End of Life	Total
Hazardous waste	kg	3.56E-04	1.46E-08	1.04E-06	1.31E-07	6.56E-09	1.44E-08	3.57E-04
Non Hazardous waste	kg	1.27E-02	9.95E-05	5.14E-03	5.83E-04	4.47E-05	7.83E-03	2.64E-02
Radioactive waste	kg	2.34E-06	1.39E-08	1.58E-08	1.15E-07	6.23E-09	1.34E-08	2.51E-06

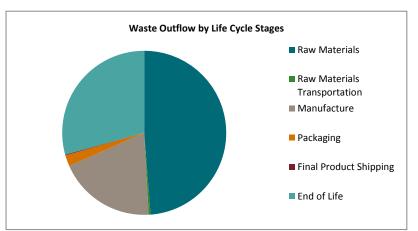


Figure 5: Blanket Insulation Waste Outflow by Life Cycle Stage





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## Life Cycle Impact Assessment

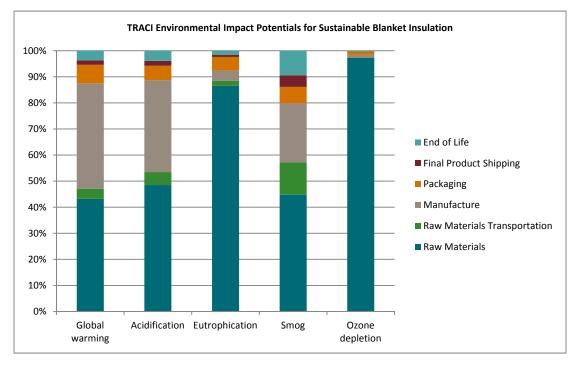
The environmental impacts listed below were assessed throughout the life cycle of Sustainable Blanket Insulation, including production, final product shipping, installation, and end-of-life as defined above.

Table 5: Environmental Impact Potentials for Sustainable Blanket Insulation per functional unit (TRACI - North America)

			Production					
Impact Category (TRACI)	Unit	Raw Materials	Raw Materials Transportation	Manufacture	Packaging	Final Product Shipping	End-of- Life	Total*
Global Warming Potential	kg CO2 eq	8.97E-02	8.02E-03	8.38E-02	1.47E-02	3.60E-03	7.60E-03	2.07E-01
Acidification Potential	kg SO2 eq	5.24E-04	5.37E-05	3.81E-04	5.96E-05	1.99E-05	4.22E-05	1.08E-03
Eutrophication Potential	kg N eq	2.15E-04	4.80E-06	9.88E-06	1.28E-05	1.89E-06	4.03E-06	2.48E-04
Smog Creation Potential	kg O3 eq	5.78E-03	1.61E-03	2.92E-03	8.10E-04	5.74E-04	1.21E-03	1.29E-02
Ozone Depletion Potential	kg CFC-11 eq	1.25E-08	1.41E-11	1.29E-10	1.62E-10	6.36E-12	3.52E-11	1.28E-08

\*May not sum to total due to rounding.

Figure 6: Environmental Impact Potentials for Sustainable Blanket Insulation by Life Cycle Stage (TRACI – North America)







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			Produ					
Impact Category (CML)	Unit	Raw Materials	Raw Materials Transportation	Manufacture	Packaging	Final Product Shipping	End-of- Life	Total*
Global Warming Potential	kg CO2 eq	8.97E-02	8.02E-03	8.38E-02	1.47E-02	3.60E-03	7.60E-03	2.07E-01
Acidification Potential	kg SO2 eq	5.30E-04	4.23E-05	4.07E-04	5.92E-05	1.60E-05	3.39E-05	1.09E-03
Eutrophication Potential	kg PO4 eq	1.21E-04	9.22E-06	1.69E-05	8.98E-06	3.36E-06	7.12E-06	1.67E-04
Photochemical Oxidation Potential	kg C2H4 eq	2.50E-05	1.58E-06	1.86E-05	2.93E-06	7.03E-07	1.49E-06	5.04E-05
Ozone Depletion Potential	kg CFC-11 eq	8.57E-09	8.85E-12	9.69E-11	1.08E-10	3.97E-12	2.47E-11	8.81E-09

#### Table 6: Environmental Impact Potentials for Sustainable Blanket Insulation per functional unit (CML - Outside North America)

\*May not sum to total due to rounding.

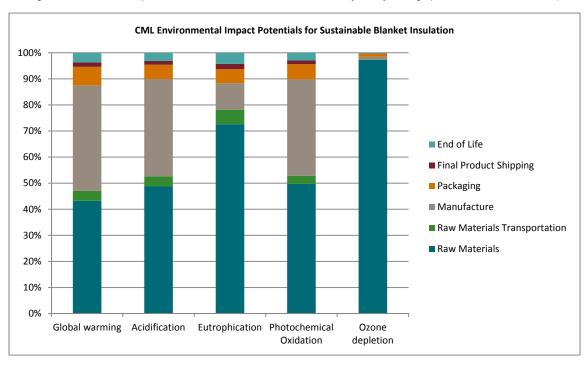


Figure 7: Environmental Impact Potentials for Sustainable Blanket Insulation by Life Cycle Stage (CML – Outside North America)





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#### According to ISO 14025

## Scaling Factors for Determining Impacts for Various R-Values

To determine the impacts for various R-values, the environmental impacts presented above can be multiplied by the following scaling factors to determine impacts per square meter of product. These impacts were determined based on the density of the product per area.

		R-Value Scalin	g Factors		
	Customary I	Product R-Value	Impact Scaling Factor	1	
	Type 501	R-4.7	0.81	1	
		R-6.3	1.08	1	
		R-4.4	1.62	1	
		R-12.5	2.16	1	
	Type 751	R-5.2	0.74		
		R-6.9	0.98	1	
Standard		R-10.3	1.47		Environmental
		R-13.8	1.96		Impact Potentia
Blanket	Type 1001	R-3.8	0.62	X	shown in Table
Impacts	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	R-5.8	0.93		or Table 6 above.
mpuoto		R-7.7	1.23	1	ubove.
		R-11.5	1.85	1	
		R-15.4	2.47	1	
	Type 1501	R-4.2	0.93	1	
	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	R-6.3	1.39	-	
	Type 2001	R-4.3	0.98	-	
				<b>_</b>	
		R-Value Scalin	g Factors		
	Customary I	Product R-Value	Impact Scaling Factor		
	Type 150	R-4.2	0.93		Environmental
Theater		R-6.3	1.39		Impact Potentia
Blanket		R-8.3	1.85	<b>X</b>	shown in Table
Impacts	Type 200				or Table 6
-		R-2.1	0.62		above.
				•	
		R-Value Scalin			
		Product R-Value	Impact Scaling Factor	-	
		R-10	1.57	4	
Metal		R-11	1.60	_	Environmental
Building -		R-13	1.89		Impact Potentia
Insulation		R-16	2.22	<b>X</b>	shown in Table
Impacts		R-19	3.00		or Table 6
impacts		R-21	3.17	1	above.
		R-25	3.81		
			r Footoro	1	
	Customary	R-Value Scalin Product R-Value	Impact Scaling Factor		
		R-11	1.45	1	
Commercial		R-13	1.82		Environmental
Building		R-19	2.81	<b>X</b>	Impact Potentia shown in Table
Insulation Impacts		R-25	3.49		or Table 6

# **(U)**



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# **Optional Environmental Information**

## **Indoor Environment**

Sustainable Insulation<sup>®</sup> has achieved GREENGUARD Gold Certification.



## **Additional Environmental Information**

- Sustainable Insulation® contains recycled content as independently verify by GreenCircle Certified.
- CertainTeed is an Energy Star Insulation Manufacturing Partner.

#### Table 7: CertainTeed Facility Recycled Content

Facility	Pre-Consumer Recycled Content	Post-Consumer Recycled Content	Total Recycled Content
Athens, GA	27%	18%	45%
Chowchilla, CA	19%	19%	38%









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# **Use Stage**

## **Building Use Stage Benefits**

Sustainable Insulation requires no additional energy or maintenance in order to perform during the service life. In addition, insulation reduces the energy burden associated with heating and cooling a building. To demonstrate the use stage benefits of CertainTeed Sustainable Insulation, an energy analysis on the use phase of insulation was conducted by the Spray Polyurethane Foam Alliance (SPFA), which analyzed the energy required for a typical single-family home with no insulation and with standard insulation. The analysis used standard insulation installed according to the requirements of 2009 IEDD energy code and included analysis of home in three different climate zones. The cities analyzed were Houston, TX, Richmond, VA, and Minneapolis, MN. The following table shows the one year projected energy savings for a two-story, single-family detached house with insulation installed.

		Avoided Imp Savings (who					
Energy Savings	Houston, TX	Richmond, VA	Minneapolis, MN				
kWh/yr	4228	1928	2028				
therms/yr	0	638	1326				
Impact Category (TRACI)	Houston, TX	Richmond, VA	Minneapolis, MN	Impact Category (CML)	Houston, TX	Richmond, VA	Minneapolis, MN
Global Warming (kg CO2 eq)	2.81E+03	6.40E+03	1.24E+04	Global Warming (kg CO2 eq)	2.81E+03	6.40E+03	1.24E+04
Acidification (kg SO2 eq)	2.51E+01	1.96E+01	3.34E+01	Acidification (kg SO2 eq)	2.79E+01	2.10E+01	3.57E+01
Eutrophication (kg N eq)	2.98E-01	2.75E+00	5.61E+00	Eutrophication (kg PO4 eq)	6.95E-01	1.82E+00	3.51E+00
Smog Creation (kg O3 eq)	1.29E+02	1.47E+02	2.53E+02	Photochemcial Oxidation (kg C2H4 eq)	1.13E+00	1.21E+00	2.21E+00
Ozone Depletion (kg CFC-11 eq)	3.17E-08	7.40E-04	1.54E-03	Ozone Layer Depletion (kg CFC-11 eq)	1.37E-08	6.21E-04	1.29E-03

Table 8: Blanket Insulation Use Phase Savings

# According to ISO 14025





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According to ISO 14025

## References

- Product Category Rules for Preparing an Environmental Product Declaration (EPD) for Product Groups: Building Envelope Thermal Insulation, Version 1.4, dated September 12, 2016
- EN ISO 14040, ISO 14040-2006 Environmental management Life cycle assessment Principles and framework
- EN ISO 14040, ISO 14044-2006 Environmental management Life cycle assessment Requirements and Guidelines
- Spray Polyurethane Foam Alliance

## Life Cycle Development

This EPD and the corresponding LCA were prepared by Saint-Gobain Corporation North America in Malvern, Pennsylvania.

## **Contact CertainTeed**

For more information, please visit http://www.certainteed.com/insulation.

